**SAFETY DATA SHEET**

**SECTION 1 - Identification**

1.1 Product Identifier
- **Product Name**: HDB-1000
- **Synonyms**: Polyol Resin Blend

1.2 Relevant Identified Uses of the Substance or Mixture and Uses Advised Against
- **Recommended Use**: Component for Polyurethane

1.3 Details of the Supplier of the Safety Data Sheet
- **Manufacturer**: Carpenter Co.
  5016 Monument Ave.
  Richmond, Virginia 23230
  (804) 233-0606

1.4 Emergency Telephone
- **Chemtrec**: (800) 424-9300 (24-hr number)

**SECTION 2 - Hazards Identification**

2.1 Classification of the Substance or Mixture
- **Eye Irritation Category 2B – H320**

2.2 GHS Label Elements
- **Hazard Pictogram**: No pictogram.
- **Signal Word**: WARNING
- **Hazard Statements**: H320 – Causes eye irritation.
- **Precautionary Statements**
  - **Prevention**: P264 - Wash thoroughly after handling.
  - **Response**: P314 – Get medical attention if you feel unwell.
    P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
    P337+P313 – If eye irritation persists: get medical attention.
Storage/Disposal

P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Hazards Not Otherwise Classified

• May cause mild skin irritation.

SECTION 3 - Composition/Information on Ingredients

3.1 Substance

Material does not meet the criteria of a substance according to United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

3.2 Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Identifier</th>
<th>% (weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amine Catalyst</td>
<td>CAS# Mixture</td>
<td>2-3</td>
</tr>
<tr>
<td>Polysiloxane Surfactant</td>
<td>CAS# Mixture</td>
<td>1-2</td>
</tr>
</tbody>
</table>

The specific chemical identity and/or exact percentage of component(s) have been withheld as a trade secret.

SECTION 4 - First Aid Measures

4.1 Description of First Aid Measures

By route of inhalation • Remove victim to fresh air.

By route of dermal contact • Wash thoroughly with soap and water.

By route of eye contact • Flush with plenty of water for at least 15 minutes while holding the eyelid(s) open. Seek medical attention if irritation develops and persists.

By route of ingestion • DO NOT INDUCE VOMITING. If victim is conscious, give 1 to 2 glasses of water for dilution. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration.

4.2 Most Important Symptoms and Effects, Acute and Chronic

• Refer to Section 11 Toxicological Information.

4.3 Indication of Immediate Medical Attention and Special Treatment If Needed

• Treat symptomatically and supportively.

SECTION 5 - Firefighting Measures

5.1 Extinguishing Media

Suitable Extinguishing Media • Dry chemical, foam, carbon dioxide, water fog or fine spray.

Unsuitable Extinguishing Media • Do not use direct water spray. May spread fire.
5.2 Special Hazards Arising From the Substance or Mixture

- May produce oxides of carbon, nitrogen, and silicon, halogenated acids on combustion. Smoke may be toxic and/or irritating.

5.3 Special Protective Actions for Firefighters

- Responding personnel must wear positive-pressure, self-contained breathing apparatus (SCBA) and protective firefighting clothing.

**SECTION 6 - Accidental Release Measures**

6.1. Personal Precautions, Protective Equipment, and Emergency Procedures

Isolate the area. Keep unauthorized people away. Do not touch or walk through the spilled material. Spilled material may be slippery. Ensure adequate ventilation in enclosed area. Eliminate all ignition sources. Use protective equipment appropriate for the size of the spill.

6.2 Environmental Precautions

- Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. If required, notify the proper authorities.

6.3 Methods and Materials for Containment and Clean Up

<table>
<thead>
<tr>
<th>Methods</th>
<th>Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Stop leak, dam spill, and transfer liquid into a suitable container.</td>
<td>• Inert absorbent (sand, earth or similar).</td>
</tr>
<tr>
<td>• Collect residue with absorbent and transfer into a suitable container for proper disposal.</td>
<td></td>
</tr>
</tbody>
</table>

6.4 Reference to Other Sections

- Refer to Section 8 for exposure control and personal protective equipment information.
- Refer to Section 12 for ecological information.

**SECTION 7: Handling and Storage**

7.1 Precautions for Safe Handling

- Keep containers tightly closed when not in use.
- Do not eat, drink, or smoke in working area.
- Avoid contact with eyes and minimize contact with skin.
- Use good safety and industrial hygiene practices.
- Wash thoroughly after handling.

7.2 Conditions for Safe Storage, Including any Incompatibilities

<table>
<thead>
<tr>
<th>Storage</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Store materials in a cool, well ventilated, dry place. Keep containers tightly closed when not in use. Do not store and transport with oxidizers and acids.</td>
</tr>
</tbody>
</table>
Incompatibilities
• Oxidizing materials, strong alkalis and acids, isocyanates.

SECTION 8: Exposure Controls/ Personal Protection

8.1 Control Parameters

Exposure Limits/Guidelines
• None established.

8.2 Exposure Controls

Engineering Controls
• Adequate ventilation systems as needed to control concentrations of airborne contaminants below applicable threshold limit values.

Eye/Face Protection
• Safety glasses with side shields or chemical goggles.

Respiratory Protection
• None required under normal use. If product is heated or sprayed, appropriate respiratory protection may be needed.

Skin Protection
• Wear suitable working clothes.
• Wear chemical resistant gloves appropriate for the intended use. Consult glove manufacturers for assistance in choosing appropriate gloves.

Ingestion
• Do not eat, drink or smoke in work area. Wash hands before eating or smoking.

Additional Protection Measures
• Use near eyewash station and safety shower.

SECTION 9: Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Material Description</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Liquid</td>
<td>Odor</td>
<td>Slight amine</td>
</tr>
<tr>
<td>Appearance/Color</td>
<td>Yellow</td>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
</tbody>
</table>

General Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solvent Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting Point</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Low</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific Gravity/Relative Density</td>
<td>1.07-1.09 (H₂O=1)</td>
</tr>
</tbody>
</table>

Volatile Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatiles (Vol.)</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Flammability

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Density</td>
<td>No data available</td>
</tr>
<tr>
<td>VOC (Vol.)</td>
<td>No data available</td>
</tr>
</tbody>
</table>
9.2. Other Information

No additional information available

SECTION 10: Stability and Reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical Stability

Stable under normal temperatures and pressures.

10.3 Possibility of Hazardous Reactions

No data available.

10.4 Conditions to Avoid

Elevated temperatures.

10.5 Incompatible Materials

Oxidizing materials, strong alkalis and acids, isocyanates.

10.6 Hazardous Decomposition Products

No data available.

SECTION 11: Toxicological Information

11.1 Information on Toxicological Effects

Most likely routes of exposure are skin and eye.

Acute Toxicity

• No data available

Skin Corrosion/Irritation

• Based on available information, skin corrosion/irritation is not expected under normal conditions of use.

Serious Eye Damage/Irritation

• Eye Irritation Category 2: Causes eye irritation.

Respiratory or Skin Sensitization

• Based on available information, sensitization criteria are not met.

Germ Cell Mutagenicity

• Available studies have not indicated this material to be a mutagen.

Carcinogenicity
• No component listed by IARC, NTP, or OSHA.

**Reproductive Toxicity**
• No data available

**Specific Target Organ Toxicity (single exposure)**
• No data available

**Specific Target Organ Toxicity (repeated exposure)**
• No data available

**Aspiration Hazard**
• No data available

### 11.2 Potential Health Effects

**Inhalation**
- **Acute** • Not expected to be a hazard due to low vapor pressure.
- **Chronic** • None known.

**Skin**
- **Acute** • May cause mild irritation.
- **Chronic** • None known.

**Eye**
- **Acute** • May cause irritation.
- **Chronic** • None known.

**Ingestion**
- **Acute** • May cause gastrointestinal discomfort.
- **Chronic** • None known.

### SECTION 12: Ecological Information

**12.1 Ecotoxicity**
This product is not expected to cause significant effects in the aquatic environment.

**12.2 Persistence and Degradability**
No data available.

**12.3 Bioaccumulative Potential**
No data available.

**12.4 Mobility in Soil**
No data available.

**12.5 Other Adverse Effects**
No data available.

### SECTION 13: Disposal Considerations

**13.1 Waste Disposal Method**

**Product Waste**
• Do not dump into any sewers, on the ground, or into any body of water.
• All disposal methods must be in compliance with Federal, State/Provincial, and local regulations.
• Store material for disposal as indicated in Section 7 Handling and Storage.

Packaging Waste
• Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

SECTION 14: Transport Information

U.S. DOT

Not regulated.

SECTION 15: Regulatory Information

15.1 Regulatory Status
SARA 311/312:
Polysiloxane Surfactant - Fire hazard.
Tertiary Amine Catalyst - Acute health hazard. Chronic health hazard.
SARA 313: None reportable.

15.2 US State Regulations
STATE RIGHT-TO-KNOW: To the best of our knowledge, this product contains no chemical known to the State of California to cause cancer, birth defects, or other reproductive harm. (California Health and Safety Code Section 25249.6).

15.3 Canadian Regulations
DSL: All components of this product are listed on, or exempt from the DSL.

15.4 International Inventories*

United States: All components of this product are listed on the TSCA inventory.

*=Although a chemical may be listed on a country’s inventory, it may not indicate a hazard or regulatory control for use.

SECTION 16: Other Information

16.1 HMIS and NFPA RATINGS

<table>
<thead>
<tr>
<th>HMIS Classification</th>
<th>NFPA Ratings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health: 1</td>
<td>Health: 1</td>
</tr>
<tr>
<td>Flammability: 1</td>
<td>Flammability: 1</td>
</tr>
<tr>
<td>Reactivity: 0</td>
<td>Instability: 0</td>
</tr>
<tr>
<td></td>
<td>Special: None</td>
</tr>
</tbody>
</table>

16.2 EU CLP Relevant Phrases

Available on request
16.3 Preparation By
I.H. Department

16.4 Preparation Date
November 13, 2007

16.5 Last Revision Date
May 22, 2015

16.6 Disclaimer/Statement of Liability
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